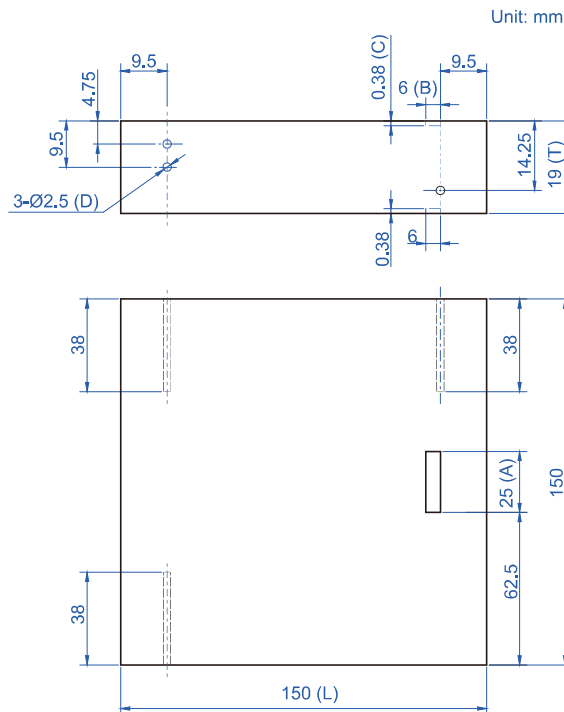


NON-PIPE WELD TEST BLOCKS



UFD-ASM-T19



- According to ASME standard
- Used for calibrating ultrasonic instruments and setting reference sensitivity
- Inspection of materials with a diameter greater than 500 mm

SPECIFICATION

(mm)

Code	Material	Weld thickness	Thickness (T)	Length (L)	Hole Diameter (D)	Groove dimension (A×B×C)
UFD-ASM-T19	S355J0	≤25	19	150	Ø2.5	25×6×0.38
UFD-ASM-T38	S355J0	>25~50	38	150	Ø3.0	25×6×0.76
UFD-ASM-T75	S355J0	>50~100	75	200	Ø5.0	25×6×1.5
UFD-ASM-T125	S355J0	>100	125	380	Ø6.5	25×6.4×2.5